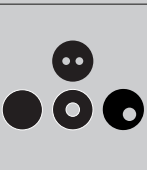




Electrode Specifications

Electrode Material	Min Ø	Max Ø	OD Tol.	Length	Inner Ø	Multi-Channel Ø	Material Composition	Channel Types
 Brass	0.12mm [.005"]	10.0mm [.394"]	+0.00mm / -0.02mm	100mm- 910mm	0.10mm- 6.00mm	0.40mm- 10.00mm	70% Cu, 30% Zn; 63% Cu, 37% Zn	
 Copper	0.12mm [.005"]	10.0mm [.394"]	[+0"/-0.008"]	[4.00"- 35.82"]	[4.00"- 35.82"]		C12200, C110. Oxygen-free Copper: C10200: 99.95% Cu C101: 99.99% Cu	
 Tungsten Carbide	0.04mm [.002"]	32.0mm [1.26"]	+0.00mm / -0.006mm [+0"/-0.0002"]	100mm- 400mm [4.00"- 16.00"]	.060mm- 6.00mm	N/A	94% WC, 6% Co; 96% WC, 4% Co	
 Copper-Tungsten	0.80mm [.032"]	40.0mm [1.57"]	+0.00mm / -0.10mm		N/A		60% W, 40% Cu; 70% W, 30% Cu; 80% W, 20% Cu	
 Silver-Tungsten	1.00mm [.039"]	15.0mm [.591"]	[+0"/-0.004"]		N/A		75% Tungsten 25% Silver	

*Specification can be made custom, Contact us for details!

Electrode Channel Types:



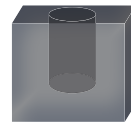
Single Hole Tube

- Thru Hole Drilling
- Deep/Fast Hole Drilling



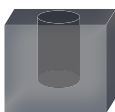
Three Channel/ 3-Hole-Round

- Blind hole drilling
- Best for larger diameters



Wire Inserted Multi-Channel

- Blind hole drilling
- A multi-channel alternative
- High yield rate



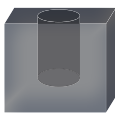
Y-Type/ Three-Channel

- Excellent roundness
- Renown for its straightness



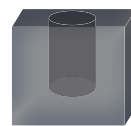
Dual Channel/2-Hole Round

- Blind hole drilling
- Large OD diameters options
- Best for mid-range diameters
- Increased flow rate



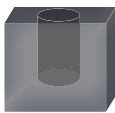
Offset-Channel Tube

- Blind hole drilling
- Available in tungsten carbide



Web-Type/ I-Type

- Blind hole drilling
- *Highest flowrate/disintegration



Rod

- Used for sinker EDM
- Clean holes with no slug

